

# Monitoring the Durability of Concrete Structures

## Calculation of Chloride Ingress

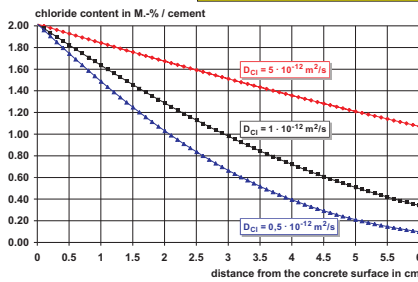
### Detrioration Model

$$C_X = C_{SN} \left[ 1 - \operatorname{erf} \frac{x_c}{2 \sqrt{D_o \cdot k_t \cdot \left(\frac{t_o}{t}\right)^n \cdot t}} \right]$$

- $C_X$  : threshold level
- $C_{SN}$  : notional surface chloride concentration
- $x_c$  : concrete cover
- $D_o$  : chloride migration coefficient
- $k_t$  : test method factor
- $t_o$  : reference period
- $t$  : exposure period
- $n$  : age factor

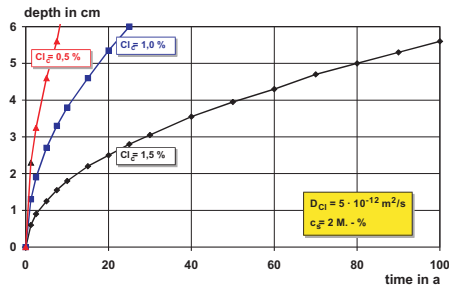
### Chloride Profile after 30 a

(surface concentration 2 %)

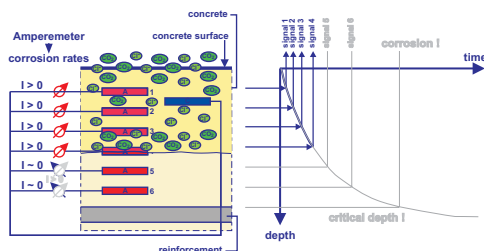


## Critical Depths over Time

### Calculations

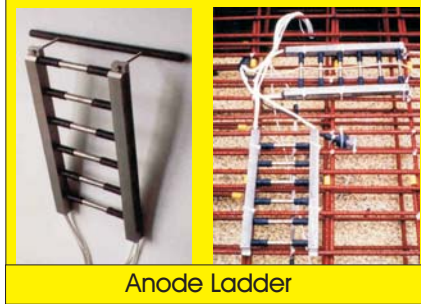


### Monitoring



## Corrosion Monitoring System

### System for New Structures



### System for Existing Structures



### Requirements

- Robustness and easy handling (transport, installation, concreting, vibration)
- Durability and long-term stability (alkaline environment, chlorides)
- No negative effects on structural behaviour ! (e.g. changes of exposed surface, deformations due to temperature)
- Possibilities to check the system (redundancy)

### Measurements

- Portable measuring instrument CANIN-LTM for 1000 data-sets
- Automatic datalogger system with data transmission via GPM

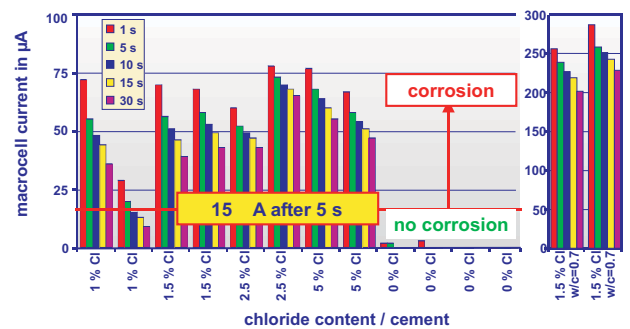


## Example of Application: Great Belt Link / Western Bridge

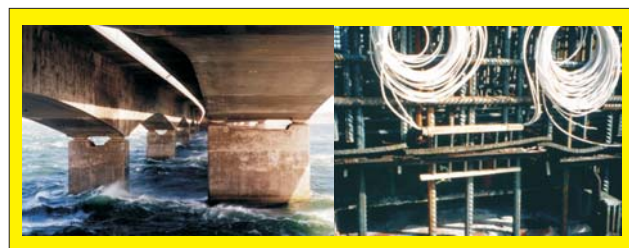
### Great Belt Link



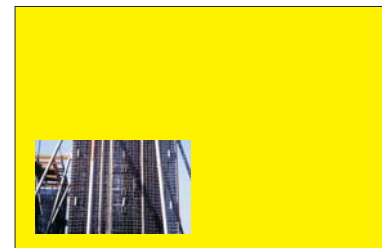
### Calibration Tests



### Construction joints Piers / Caissons in sea-water



### Pier-shafts in sea-water



## Conclusions and Outlook

### Monitoring of New Structures

- Improved sensors available
- Experience from different structures

### Monitoring of Existing Structures

- Brite-Euram: "Smart Structure"
- Several other projects running

### Outlook

- Increasing Data-base
- Implementation of results from monitoring into probabilistic durability calculations